

# Sandblast 330 ASLAN S 64

## Stencil film (330 µm) for heavy duty sandblasting works on stone

This 330 µm thick self-adhesive sandblasting film is designed for heavy-duty sandblasting works on stone and metal. After the application it can be easily removed and leaves no coloured stains on polished stone.

For additional information please contact our technical advisory service:  
**+49 (0) 22 04. 7 08-80**

## Construction

face-film:	special PVC	
thickness:	~ 330 µm	
adhesive:	acrylic pressure adhesive	square quantity: ~ 35 g/m <sup>2</sup>
release liner:	silicone cardboard	square weight: ~ 140 g/m <sup>2</sup>

## Characteristics

adhesive strength: (ASTMD-903)	immediately after 24 hours	~ 2.5 N/25 mm ~ 7 N/25 mm
dimensional stability:	2 hours with 70° C on premium steel	no longitudinal or lateral contraction
combustibility:	stuck on aluminum, the film is self-extinguishing.	
temperature:	application temperature: service temperature range:	min. 15°C -30 °C up to +80 °C

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## Processing

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**application:**

Dry application only. Humidity, longer application processes and high temperatures increase the adhesive strength.

For the application of letterings etc. we recommend our application tape LowTackTape ASLAN TP 110 respectively the ASLAN TMO.

**storage life:**

Before application the films can be stored for minimum 3 years from date of production. The film must be stored at room temperature (15-25 °C) and a relative humidity of the air of 50-60%. To avoid pressure points appearing on the roll surface, we recommend the rolls be stored either vertical standing or for this purpose designed 'hanging' racks.

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**State: 10|2013**

All technical data and advice is based on our experience and measured testing that we believe to be reliable. It remains the customer's responsibility to test the suitability of our products for the intended purpose.

The quality of our products is regularly examined, upgraded and developed. We take the right, without prior notice, to adjust, upgrade and improve the chemical structures or physical characteristics of our products in accordance with our latest knowledge.

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