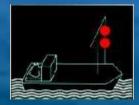


BIO FUELS The Downside of "Green"



Rudi Roegiers VMP





Microbial contamination of Fuels

Diesel/MGO (Marine Gas Oil) Gasoline Heating Oil



Addition of BIO-FRACTIONS

EU: 2010 5% bio 2020 10% bio Target EU: 15% bio!!



BIO-FRACTIONS

DIESEL/GASOIL: BIO-ESTERS "FAME: FATTY ACID METHYL ESTER" GASOLINE: BIO-ETHANOL

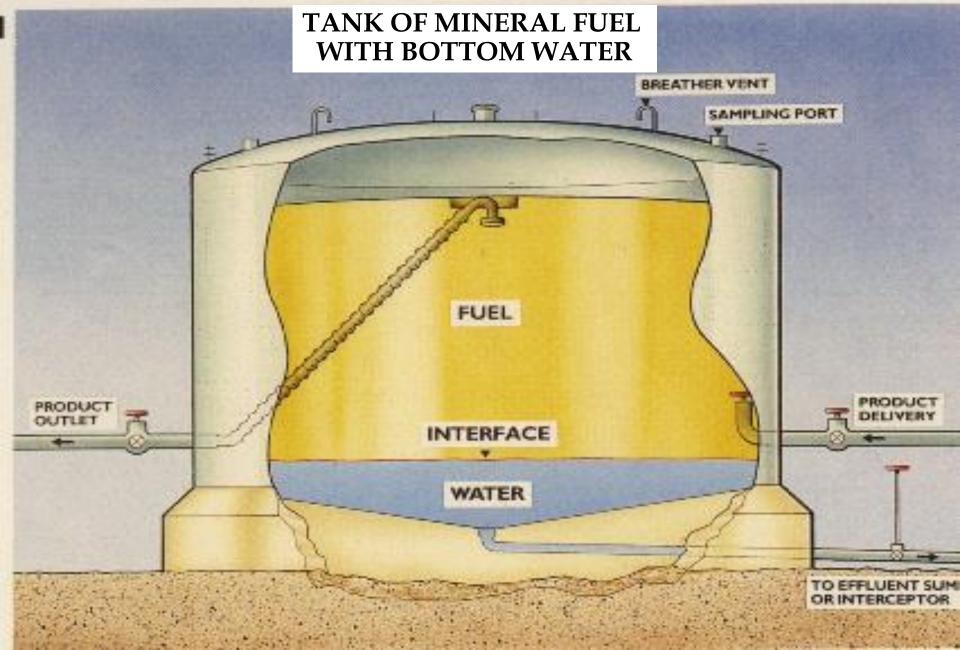


RESULT:

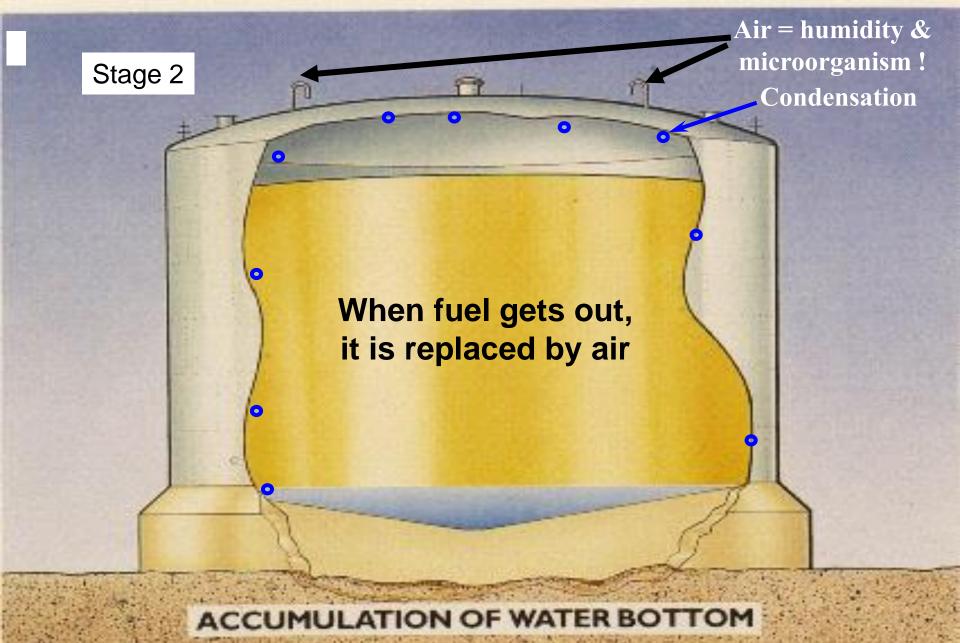
Proliferation of microorganisms and the creation of a BIOMASS

Potential adverse effects on engines and the distribution chain: Blocked filters, tubes, injectors, pumps, corrosion











Fuel from the tank is replaced by air:

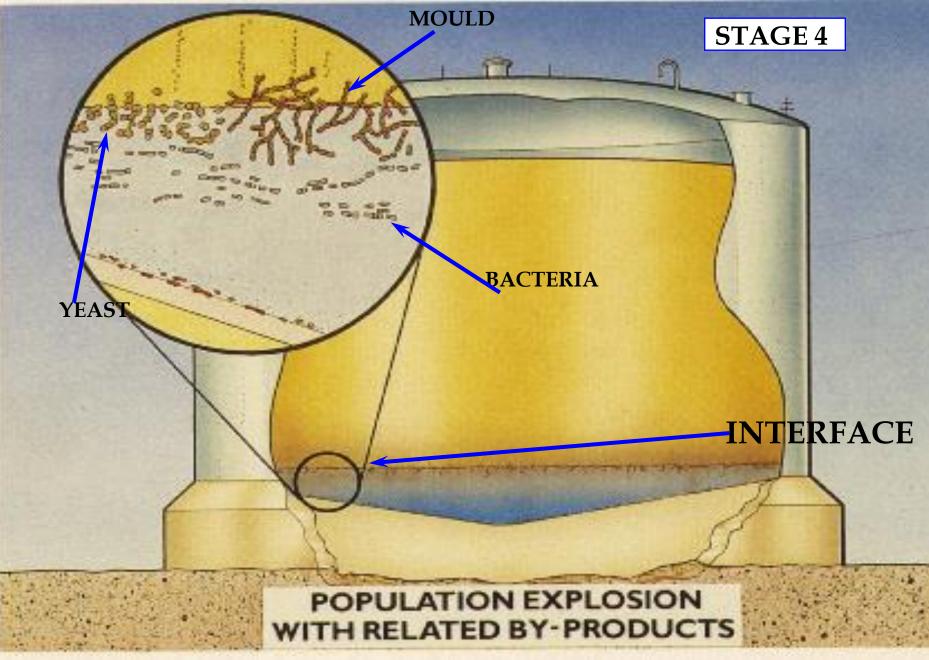
moisture microorganisms



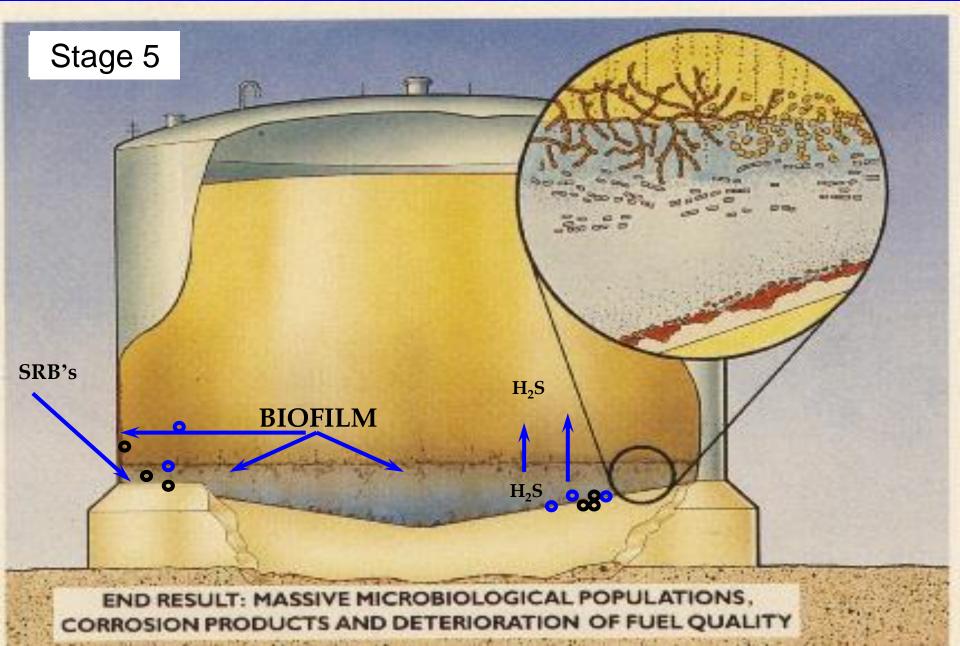
Moisture

condensates in small waterdrops
 bio-fractions: FAME - absorbs
 more water than mineral fractions

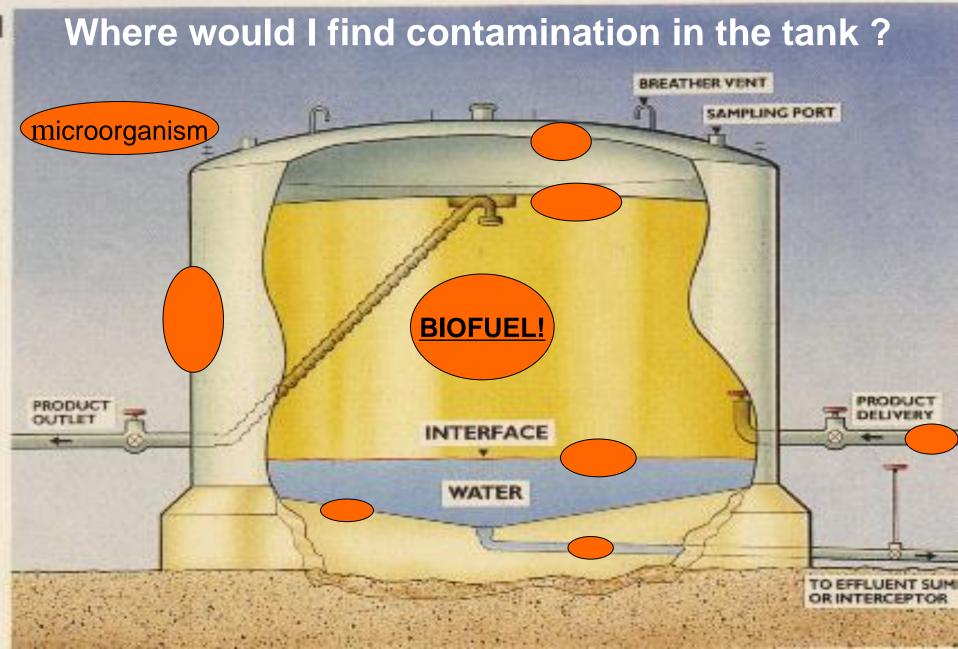














Propagation of Micro-Organisms: HOW

* Nutrients * H₂O * T° * pH *





Demarcation line water – fuel Surface tiny water particles in fuel Side of fuel particles in sunk water





*Bacteria*Yeast*Fungi*



WYSIWYG



Bottom of the tank: WYSIWYG



Pitting = Metalcancer

Microorganisms also contain SULPHO-REDUCING and SULPHO-OXIDISING organisms
 Sulfur in fuel is transformed in strong acids
 <u>MIC</u>!!! (Microbiological Induced Corrosion)



MIC = Microbiological Induced Corrosion

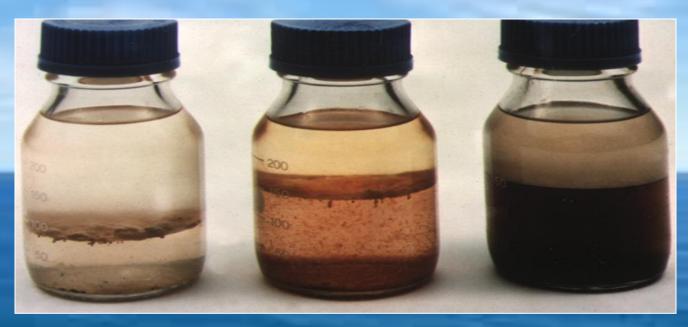


While microbes feed they secrete organic acids into the fuel.

> Serious damage to fuel injection equipment and tanks



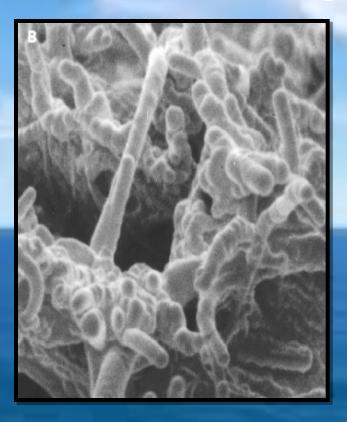
Types of microbial contaminants



Bacterial/Fungal Mix Mainly Fungal Mainly Bacterial



Know your enemy! Photos of microorganism living in diesel fuel





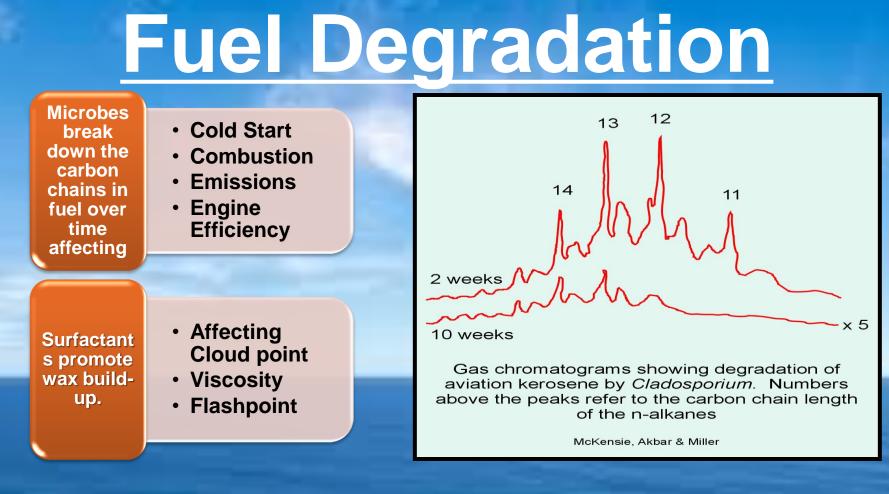


Conclusion

The use of "BIO" in FUEL increases the risk of microbial contamination
 The microbiological problem can not be excluded
 Is always and everywhere present
 Fast multiplication

!! ACT PREVENTIVE AND PERMANENT !! 22

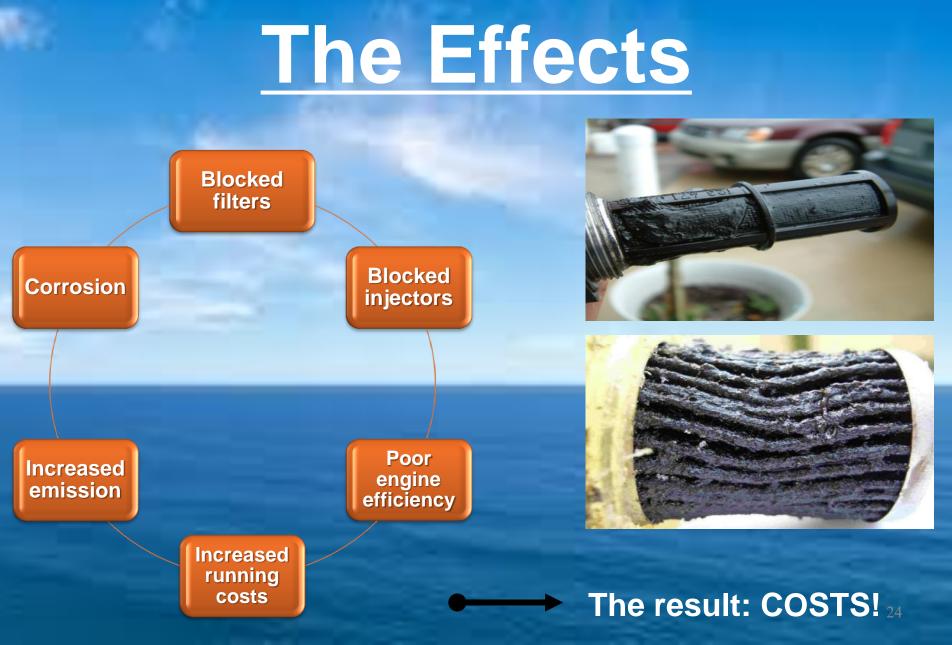




STORAGE LIFE

Under normal storage conditions diesel fuel can be expected to stay in a useable condition for: 12 months or longer at an ambient of 20°C. 6-12 months at an ambient temperature higher than 30°C Source: BP Document: ADF1403.doc Issued: February 10, 2005 Supercedes: February 7, 2002 BP Australia Limited A.C.N. 004 085 616 23







Fully blocked filter which was partially scrapped off to see the microbiological pollution

Column 1

Same new filter





Suction line filter / valve of an underground service station tank after 700 litres diesel passed through it!





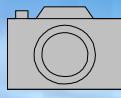


What to do?

Identify, act and control = 3 key steps!

MEASURE

TEST FUEL FOR CONTAMINATION



Knowledge!

Prevent!

PROTECT

APPLY SUITED ONGOING PROTECTION



FUEL 'POLISHING', WATER REMOVAL TANK CLEANING, BIOCIDE TREATMENT

Purify!



Two Complementary Solutions

FUEL CONDITIONER
 WATER SEPARATOR



Biocide: Curative action

Acticide cmg Only effective if dispersed evenly Incubation time: 48 à 72 uur



Conditioner



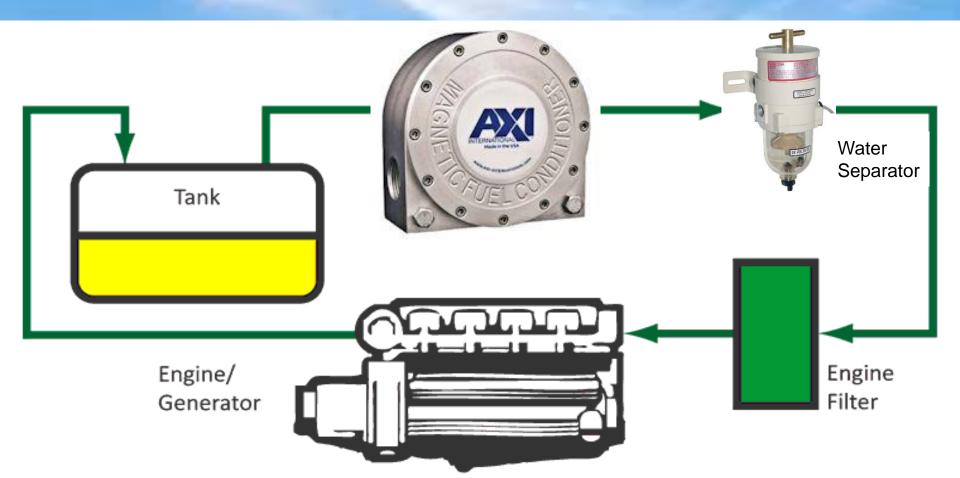
STRONG PERMANENT MAGNET

DISTURBS THE METABOLISME OF THE MICRO-ORGANISMS

- DO NOT MULTIPLY ANYMORE
- COLONIES ARE BROKEN DOWN TO INDIVIDUAL CELLS
- PASS THROUGH FILTERS AND ARE BURNED
- EXTENDS THE LIFETIME OF THE FILTER
- STOPS BIOMASS PRODUCTION
- PREVENTS BLOCKING OF INJECTORS
- PREVENTS PITTING/CORROSION

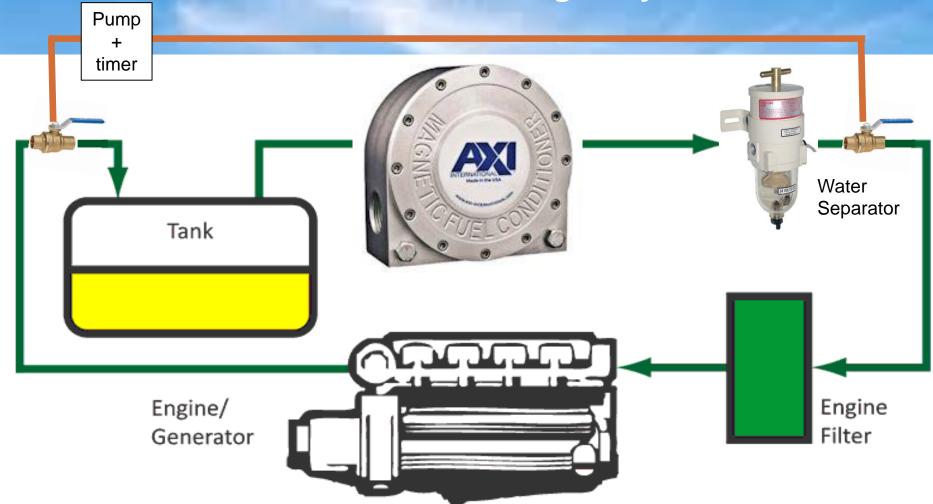


Typical Installation





Long storage? Recondition the fuel regularly





What To Do?

- Check STORAGE TANK REGULARY
- DRAIN WATER regularly
- CHECK FUEL STOCK ON CONTAMINATION

analysis / test kits

 INSTALL CONDITIONER + WATER SEPARATOR
 Curative: USE COUNTRY / EC APPROVED BIOCIDES – e.g. ACTICIDE CMG



Conclusion:



Dealing with "bio" in fuel problems? It's a tough job! But we deal with it!