



SAFETYSWITCH-SHOP.COM | INFO@SAFETYSWITCH-SHOP.COM | VAN 'T HOFFSTRAAT 31 | 2665 JL BLEISWIJK | THE NETHERLANDS







# tGard Part Number Configurator



# An Innovative Platform for Machine Safety

**tGard** is the new innovative approach to controlling access to hazardous machinery and equipment. It is a compact metal bodied system that enables the configuration of various safety products including electrical safety gate switches (with or without guard locking), mechanical trapped key interlocks, and electrical operator controls, either as separate devices or integrated into one device.

**tGard** offers "a customised safety solution, as standard" and is defined by a range of **tGard** elements, including selector switches, safety switches (solenoid and non solenoid), personnel keys, emergency release, push buttons, estops, indicator lamps and a choice of operating handles for both hinged and sliding guard doors. These elements are simply selected and then assembled into a robust housing, suitable for mounting onto machine guarding, providing the user with an exact configuration specific to the application.

**tGard** is quick and easy to install and can be mounted directly onto a flat surface, doors or extruded aluminium profiles without the need for mounting plates or brackets. It is IP65 as standard and has been designed to be fully compliant with the new machinery safety standards.

### **Customised Safety Solutions as Standard**

- Simply Robust
- Customisable
- Future proof for future element expansion
- · Easy to Install
- · Quick Disconnects as standard

- Standards compliant
- Trailing Cables as standard
- Safety Gate Switches
- Trapped Key Interlocks
- Operator Control









		TAF		ТАН		TAS		TEN	TEH		
Actuators	A.				ĺ			C CD CD			
	Part No. TAF		Part No. TAH P		Part No. TAS		Part No. TEN		Part No. TEH		
	Description Fixed Actuator		Description	Handle Actuator - Hinged Door	Description	Handle Actuator - Sliding Door	Description	Handle Actuator - (no internal knob)	Description	Handle Actuator	
	Featur	es & Benefits	Featur	es & Benefits	Featur	es & Benefits	Featur	es & Benefits	Featur	es & Benefits	
	<ul> <li>Fixed Actuator su either sliding or h</li> </ul>	uitable for mounting on inged doors.	Handle actuators     bracketless moun	suitable for ting to hinged doors.	Handle actuators     bracketless mour	suitable for ting to sliding doors.	Intuitive handle a latching feature	actuator giving on hinged doors.	<ul> <li>Intuitive handle actuator giving latching feature on hinged doors.</li> </ul>		
	Padlock through	tongue.	• 4mm misalignme	nt feature.	• 4mm misalignme	nt feature.	• 4mm misalignme	ent feature.	• 4mm misalignment feature.		
	2500N Retention	force.	TAH actuator can     actuator on aito (a	be converted to a TAS	• TAS actuator can	be converted to a TAH	Lock out feature		Lock out feature.		
			actuator of site (s		a Dadlock through	tonguo	Handing can be	changed on site.	Handing can be	changed on site.	
			2500N Retention	force.	2500N Retention	force.	Prevents force of interlock.	f door slamming against	Prevents force of interlock.	f door slamming against	
			Quick bolt to Alun	ninium extrude (no	Quick bolt to Alur	ninium extrude (no	2500N Retention	n force.	2500N Retention	n force.	
			Didoketaj.		Sidencioj.		Quick bolt to Alu	minium extrude.	Quick bolt to Alu	minium extrude.	
									Internal knob all retracted but not	ows actuator to be extended.	

All Actuators to be used in combination with a THM head module.

Note: The internal knob on TEH handle does not override the solenoid or lock. A TRX/Z (internal release element) must be used to deliver that functionality.

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# Step 2: Head Modules

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You can combine a actuator with a head to generate a single part number

	THC		ТНМ						
Part No.	THC	Part No.	THM						
Description	Cap Element	Description	Actuator Head Element						
I	Features & Benefits	Features & Benefits							
<ul> <li>Used to terminate all n</li> <li>Used in mechanical existence of the second s</li></ul>	non door lock or gate switch configurations xchange box, machine control or key	<ul> <li>Ideally suited for authother machinery.</li> <li>5 orientations (left, rig</li> <li>Can be used to lock of just as driver for safet</li> <li>Rotatable through 90</li> <li>2500N retention force</li> </ul>	orised access only, or linked access to ght, front, back and top). door when used with keys or solenoid or ty switches. ° (remove screws).						
		Matal construction	Als use surface finites assuring a						
		<ul> <li>Ivietal construction will</li> </ul>	th no extra fixing required.						

	Head + Actuator Combined Part Number Options											
Tł	łF	Т	нн	TI	HS	Т	HE	THN				
				G								
Part No.	THM + TAF = THF	Part No.	THM + TAH = THH	Part No.	THM + TAS = THS	Part No.	THM + TEH = THE	Part No.	THM + TEN = THN			
Description	Head module including fixed actuator	Description	Head module including hinged actuator	Description	Head module including sliding actuator	Description	Head module including handle actuator	Description	Head module including handle actuator (no internal knob)			



	TRX		TRZ
			•••
<b> -</b>			
Part No.	TRX	Part No.	TRZ
Description	Standard 60mm Internal Release	Description	Variable length Internal Release

- Element allows emergency exit even if unit is locked by keys and or solenoid.
- Unit automatically breaks safety circuits and holds them open until unit is reset.
- When present, the push IR always occupies the top element.
- TRX works through wall thickness upto 60mm.
- TRZ allows customer to customise length of emergency release.
- Post should be supported if not going through aluminum extrude.

Extended version available (TRZ) - any length possible



TSN		TGN	TAB TQB							
Part No.	TSN	TGN	Part No.	ТАВ	TQB					
Description	Standard Safety Lock (no key)*	Master Safety Lock (no key)*	Description	Standard Access Lock (no key)*	Master Access Lock (no key)*					
	Features & Benefits	·		Features & Benefits						
<ul> <li>Prevent closure of door at</li> <li>Safety Lock must be direct if one is fitted).</li> </ul>	nd start up until key returned. ctly under head / cap (or unde	er internal release element	<ul> <li>Only allow access with correct key.</li> <li>Access keys must be directly under safety locks (or under head or internal release if no safety locks).</li> </ul>							
Robust radial disc tumble	r lock.		Robust radial disc tumbler lock.							
>3000 combinations.			>3000 combinations.							
10 mastered combination	s (can be used with all 3000	individual combinations).	• 10 mastered combinations (can be used with all 3000 individual combinations).							
The key is laser marked v	with the Fortress key code.		The key is laser marked v	with the Fortress key code.						
<ul> <li>No key included.</li> <li>*Keys Ordered Separately</li> </ul>	у.		No key included.     *Keys Ordered Separately	у.						
Max. No. of mechanical lo	ocks = 10.		• Max. No. of mechanical locks = 10.							





	Т	SM		Т	SS				
Part No.	TSM		Part No.	TSS					
Description	Safety Swi	tch	Description Safety Switch - No N/O monitor contact						
	Features	& Benefits		Features	& Benefits				
<ul> <li>Can be driven by either actuator) or a mechan</li> </ul>	er the opera iical lock.	tion of the head element (removal of	Can be driven by either the operation of the head element (removal of actuator) or a mechanical lock.						
Operates on dual safe	ety circuits.		Operates on dual safety circuits.						
• 2 positively driven for	ce break NC	contacts (uses none of the I/O	• 2 positively driven force break NC contacts (uses none of the I/O pins).						
			• IP65.						
• 1 Normally Open (N/C	)) contact gi	ving 24V signal on I/O pin.	<ul> <li>First element after all mechanical elements (Head, Internal Release and Locks).</li> </ul>						
Red LED illumination	to show doc	r open.	No monitor contact & no LED.						
<ul> <li>First element after all and Locks).</li> </ul>	mechanical	elements (Head, Internal Release	<ul> <li>Uses 4 pins for safety circuits (no power required).</li> <li>*Works with TQ1 (5 Pin QD).</li> </ul>						
Number of Safety Circ	cuits	2	Number of Safety Circuits 2						
Number of Control I/C	)	1	Number of Control I/O 0						

Location of safety switch in stack is first element after all mechanical elements (Head, Internal Release and Locks).





TEC, TED, TEW, TEV, TET, TEM, TEP, TEI												
Features & Benefits	Features & Benefits <ul> <li>Emergency stop element, version available with a monitoring contact or illumination.</li> <li>2 positively driven force break N/C Safety contacts.</li> <li>Monitored version also has 1 output signal and this uses 1 output pin.</li> <li>Illuminated version also has 1 input signal and this uses 1 input pin (it is illuminated by the controlling PLC, not by the action of pressing the e-stop).</li> <li>e-Stop is always mounted at the top of any control elements, but below solenoid / head / safety switches / locks.</li> <li>TEM &amp; TEI e-stops can also be positioned at the bottom of the stack.</li> <li>TED/C/W/V safety contacts are wired in series with another element in the stack e.g. TSS, to reduce pin requirements.</li> </ul>											
Part No.	TEC	TEW	TED	TEV	TET	TEP	TEM	TEI				
Reset Type	Twist	Pull	Twist	Twist	Twist	Pull	Twist	Twist				
Extra Features	Additional 1xNO Illuminated 1xNO Illuminated Contact											
Number of Control I/O	0	0	1	1	0	0	1	1				
Number of Safety Circuits	0 -	wired in series w	vith TSS or TSM ur	nit		2 - indepen	dently wired					

e-Stop is always mounted at the top of any control elements, but below solenoid / head / safety switches / locks. TEM & TEI e-stops can also be positioned at the bottom of the stack.



Core Elements

	TSR
11 L	
Part No.	TSR
Description	Start Re-start Switch - Blue
Features & Benefits	<ul> <li>Blue Re-start switch operating on 1 Normally Open (N/O) and 1 Normally Closed (N/C).</li> <li>For Safety relay reset.</li> <li>Works on own separate dual safety circuit.</li> <li>Volt free contacts.</li> <li>Safety circuit 1 opens on button depression.</li> <li>Highest control element after e-Stop's.</li> <li>Must be wired independently to all other safety switches (head / solenoid / e-stop).</li> </ul>
Number of Control I/O	0
Number of Safety Circuits	2







### Step 10: Non-Illuminating Switches - Push, Selector & Key Selector





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Laser Engraving Information:

Engraving for each lamp is 2 lines of 10 characters.



T3A, T3D, T3E, T3F												
Part No.	ТЗА	T3D	T3E	T3F								
Description         Latching (Both Sides)         Momentary         Latching (Both Sides)         Momentary												
		Features & Bene	fits									
Each 3 position selector switch uses 2 output pins.   Clockwise operation sets the lower assigned output High.   Middle position - output pins Low.  Anti-clockwise sets higher assigned output High.												
<ul> <li>Non-latching - spring</li> </ul>	g return to original po	sition.		AT TA								
• Illumination (when selected) uses an additional 1 input pin.												
Laser Engraving Info	ormation:											
Engraving available fo	r 3 position selector s	switch is 10 character	s at each switch position.									



	TBF	TQ1	TQ2	TQ3	TQ4
Part No.	TBF	TQ1	TQ2	TQ3	TQ4
Description	Foot - For terminating purely mechanical configurations (no wiring).	5 Pin M12 QD	8 Pin M12 QD	8 Pin M12 QD	12 Pin M23 QD
Number of Control I/O	0	0	5	1	9
Number of Safety Circuits	0	2	0	2	0
	TQ5	TQ7	TQ8	TQ9	
Part No.	TQ5	TQ7	TQ8	TQ9	
Description	12 Pin M23 QD	14 Pin 7/8 UN2 QD	19 Pin M23 QD	19 Pin M23 QD	
Number of Control I/O	5	7	12	8	
Number of Safety Circuits	2	2	2	4	
	l				J

# Step 14: Mating Cables for Quick Disconnect Connectors



	Quick Discor	nnect N	lating	Cable																Part No.	Pin Heads	Connector Type	Cable Length	Cable Part Number
Ś	Part No.	Part No. CableM-TQ1 CableM-TQ2 / TQ3 CableM-TQ4 / TQ5					Ca	bleM-1	rq7		Cable	_M-TQ8 / TQ9					2M	Cable-2M-TQ1						
ent	No. Pins		5				8			1	12			14 19								TO1	5M	Cable-5M-TQ1
E	Connector		M12				112							MIN SIZE I			M23			õ			10M	Cable-10M-TQ1
ш	Connector		IVI 12							IVI	123			IIIN SIZE	_ 1			10123		Ξ.	452		20M	Cable-20M-TQ1
lse	Pin #	Wire C	olour	tion	Wire	Colour	stion	tion	Wire C	olour	ction	tion	Wire C	olour	tion	Wire C	olour	stion	tion	ble-			2M	Cable-2M-TQ2
B		Wile o	01001	T Q1 Fund	Viic	Colour	T Q2 F und	Func Func	Wile o	oloui	Fund Fund	TQ5 Fund	Viiie O	oloui	Fund Fund	Wile o	oloui	T Q8 Fund	T Q9 Fund	ů		TQ2	5M	Cable-5M-TQ2
-	1			0011	140.11			0011			.04		Grey /			N.C. L.C		0011	0011				10M	Cable-10M-TQ2
		Brown		SCIIN	vvnite		1/00	SCTIN	Brown		+24V	+24V	Pink		1/0 3	violet		SCTIN	SCIM				20M	Cable-20M-TQ2
	2	White	$\square$	SC2 in	Brown		+24v	+24v	Brown/		I/O 0	SC1 in	White /	$\bigcirc$	I/O 2	Red		SC2 in	SC2 in				2M	Cable-2M-TQ3
-						-			VVIIIte	-			Green				-			TQ3		TQ3	5M	Cable-5M-TQ3
	3	Blue		SC1 out	Green		Earth	Earth	Blue		0v	0v	White / Yellow	$\bigcirc$	I/O 1	Grey		SC1 out	SC1 out	02/			10M	Cable-10M-TQ3
-	4															Red/				Ξ.	5 4 3 G		20M	Cable-20M-TQ3
		Black		SC2 out	Yellow		I/O 1	SC2 in	White	$ \bigcirc $	I/O 1	SC2 in	Brown		+24v	Blue		SC2 out	SC2 out	able-			2M	Cable-2M-TQ4
	5	Grev		Farth	Grev		1/0.2	SC1 out	Green		1/0.2	SC1 out	Brown /		SC2 in	Green		1/0.0	1/0.0	ů		TQ4	5M	Cable-5M-TQ4
-													Yellow		002								10M	Cable-10M-TQ4
	6				Pink		I/O 3	SC2 out	Yellow		I/O 3	SC2 out	Blue		0v	Blue		0v	0v				20M	Cable-20M-TQ4
	7															Crowl				G5	198		21VI	Cable 5M TO5
					Blue		0v	0v	Grey		I/O 4	I/O 0	Yellow		I/O 6	Pink		I/O 1	I/O 1	14 / T	2 10 12 7	TQ5	10M	Cable-10M-TO5
	8				Red		1/0.4	1/0.0	Pink		1/0 5	1/0 1	Green		1/0.5	White/	a	1/0.2	1/0.2	M-TQ			20M	Cable-20M-TQ5
						-	1/04				1/0 5	1/01	Green		1/0 5	Green		1/0 2	1/0 2	le-l	4° 5		2M	Cable-2M-TQ7
	9								Red		I/O 6	I/O 2	Pink		I/O 4	White/ Yellow		I/O 3	I/O 3	Cat		TO7	5M	Cable-5M-TQ7
-										-													10M	Cable-10M-TQ7
	10								Black		I/O 7	I/O 3	White	$\bigcirc$	SC1 in	White/ Grey	$\bigcirc$	I/O 4	I/O 4				20M	Cable-20M-TQ7
-	11					_			Vielet		1/0.0	1/0.4	Red /		1/0.0	Disale		IVO F	1/0 5				2M	Cable-2M-TQ8
									violet		1/0 8	1/0 4	Blue	-	1/00	DIACK		1/0 5	1/0 5	ő.	4 5 6	TQ8	5M	Cable-5M-TQ8
	12								Green/		Earth	Earth	Brown /		SC2 out	Green/		Earth	Earth	, ≊	3 12 13 7		10M	Cable-10M-TQ8
-									reliow				Green			reliow				able-	211 14 8		20M	Cable-20M-TQ8
	13												Grey		SC1 out	Yellow/ Brown		I/O 6	I/O 6	Ü			2M	Cable-2M-TQ9
	14															Brown/						TQ9	5M	Cable-5M-TQ9
													Red		Earth	Green		1/0 7	1/0 7		- manun		10M	Cable-10M-TQ9
	15															White	$\bigcirc$	I/O 8	SC3 in				20M	Cable-20M-TQ9
-						_														TQ9	1 12 11			
	16															Yellow		I/O 9	SC4 in	08/	2 13 17			
-	17					_											_			E E				
																Pink		I/O 10	SC3 out	able-				
	18															Grey/		1/0 11	SC4 out	ŭ				
ļ																Brown			504 OUL					
	19															Brown		+24v	+24V					



Base Elements

	TW1	TW2	TW3							
Part No.	TW1	TW2	TW3							
Description	12 Terminals	12 Terminals	24 Terminals							
Number of Control I/O	6	10	14							
Number of Safety Circuits	2	0	4							
		Features & Benefits								
For applications where the	customer wishes to make their own connections.									
Push fit terminals.										
• Cable size 26-14 AWG.										
Available with 12 or 24 con	nections.									
Control only and Safety and	d Control versions available.									
M20 gland thread.										
Requires no additional mot	Requires no additional mounting to frame.									
Large opening for easy wiring.										

# Step 16: Safety & Control Trailing Cables



	TC2	TC3	TC4	TC5	TC8	TC9
Part No.	TC2	TC3	TC4	TC5	TC8	TC9
Description	8 Core	8 Core	12 Core	12 Core	19 Core	19 Core
Number of Control I/O	5	1	9	5	12	8
Number of Safety Circuits	0	2	0	2	2	4
			Features & Benefits			
For lowest possible installed co     8/12/19 core, depending on rec	ost. Juirement.					

• 2m cable length for direct wiring to local junction / terminal box.



