

START IN YOUR OFFICE



# think compostable CONPOSTBD

## Home compostable 3D filament

World-best balance between printing comfort and eco-friendliness



Natural silk-look radiating ecological softness and glamour



### The world-best ecological 3D filament? Compost3d®, naturally!

Compost3d<sup>®</sup> leads the 3D printing world to the next eco dimension: the fibrous material is dominantly made from natural resources and is 100% compostable in your own garden! Based on the printing software, you can now calculate the time to compost your prints. Compost3d<sup>®</sup> lets you drive your own end-of-life race of all your printing projects, even before you realized them. A revolutionary step to tomorrow's sustainable world.





Made in Belgium



## COMPOST3D.

#### **Exceptional performance**

- · Higher impact and more ductile
- · Easy and reliable printing of harder objects due to fibrous origin
- Print objects that first bend before they break
- Unique and premium SILK look
- $\cdot\,$  Technical prints with up to 55° overhang

#### **Technical specifications**

#### Based on monolayer prints

COMPOST3D®*	Estimated time till >80wt% dry matter mineralization	
0,25 mm	3 months	
0,50 mm	4 months	
0,75 mm	5 months	
1,00 mm	6 months	
1,25 mm	8-10 months	
1,50 mm	12-18 months	••••

#### **Mechanical properties**

Parameter	Testmethod	Typical value
Specific gravity	ASTM D1505	1,26 g/cm³
Tensile strength	ASTM D882	65 Mpa
Elongation at break	ASTM D882	58%
Tensile modulus	ASTM D882	2810 Mpa
Impact strength	-	10 KJ/m²



 Calculate the average thickness of your prints based on your software.
Download the Compost3d app via the QR code.

#### **Thermal properties**

Parameter	Testmethod	Typical value
Printing temp.	-	190-220°C
Melting point	ASTM D3418	130-145°C
Vicat softening temp.	ISO 306	± 55°C

Compost3d<sup>®</sup> mineralizes optimally when the compost bin reaches >40°C

- · Foresee manual or mechanical aeration of the compost bin twice a week at least
- Pre-shredding of the prints reduces compost time by 25-50%

#### Available in:

silk white

desert yellow fresh-leaf green

terra brown compost black

Compost3d<sup>®</sup> is available in 1,75mm and 2,85mm filament diameters on 500g eco-bobbins



#### Reduce. Refuse. Rethink.

B4plastics is a Belgian tech company developing, designing and distributing eco-plastics. Tomorrow's sustainable world will increasingly require the use of local, renewable and/or biodegradable resources, and that is exactly what we start already today. This way, B4plastics products guarantee a pioneering novel balance between price, quality, functionality and sustainability.

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