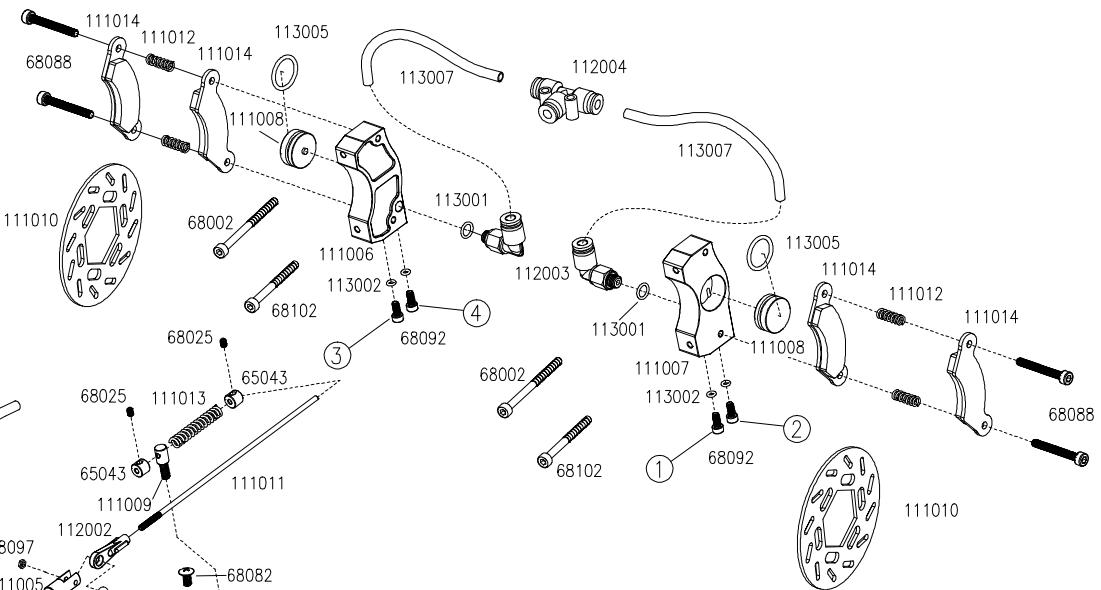
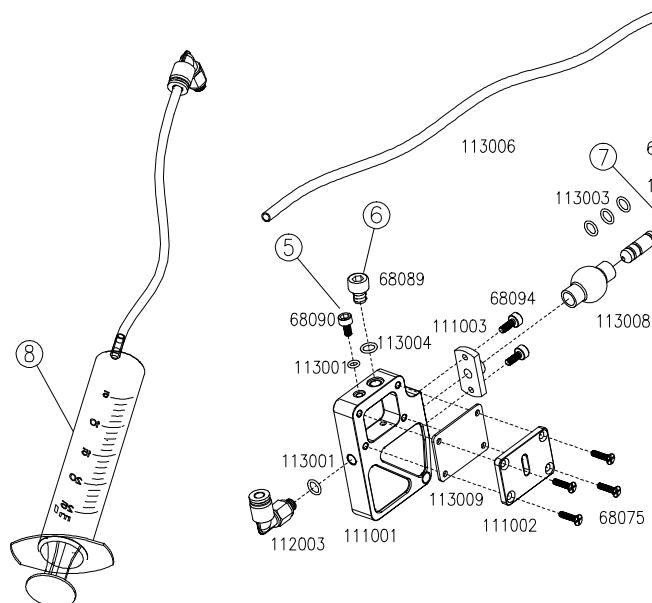
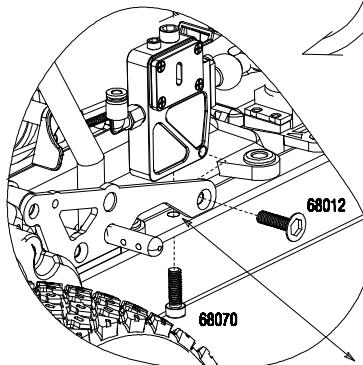


油刹说明书 Oil brake Instruction

编号 (Model)	名 称 (Description)	规 格/型 号 (Specification)	数 量 (Qty)		
65043	垫圈 (Piston)	M3×40×20	2	前轮刹车左 (Front wheel brake disk(left))	1
68002	内六角圆柱头螺钉 (Hexagon column head screw)	M3×3	2	前轮刹车右 (Front wheel brake disk(right))	1
68025	内六角圆柱头螺钉 (Hexagon column head screw)	M3×16	2	紧固螺钉 (Tightening screw)	Ø15×7.5 2
68035	六角锁紧螺母 (Hexagon lock nut)	M3	1	碟刹盘 (Disk brake plate)	Ø60×1.5 2
68070	内六角圆柱头螺钉 (Hexagon column head screw)	M5×16	2	减震器 (Uphage bar)	Ø2×90 1
68075	十字锁沉头螺钉 (Phillip socket head cap screw)	M3×10	4	弹簧 (Spring)	Ø0.8×12 4
68082	十字锁沉头螺钉 (Phillip pan Head screw)	M3×6	1	弹簧 (Spring)	Ø0.5×24 1
68088	内六角圆柱头螺钉 (Hexagon column head screw)	M3×25	4	碟刹盘 (Brake disk)	Ø4×Ø2.2 4
68089	内六角圆柱头螺钉 (Hexagon column head screw)	M5×6	1	球头 (Ball joint)	Ø5×Ø2.2 1
68090	内六角圆柱头螺钉 (Hexagon column head screw)	M3×6	1	舵机臂 (Servo arm)	Ø1 1
68092	内六角圆柱头螺钉 (Hexagon column head screw)	M2.5×6	4	球形接头 (Ball joint)	Ø1 1
68094	内六角圆柱头螺钉 (Hexagon column head screw)	M2.5×8	1	液压管接头 (Hydraulic tube joint)	Ø4 1
68095	内六角圆柱头螺钉 (Hexagon column head screw)	M2×10	1	液压管三通 (Hydraulic tube tee joint)	Ø1 1
68097	外六角螺母 (Hexagon nuts)	M2	1	O型密封圈 (Sealing ring)	Ø7×Ø1 4
68100	垫 片 (Flat washer)	Ø3×Ø7×0.8	2	O型密封圈 (Sealing ring)	Ø2×Ø1 4
68102	内六角圆柱头螺钉 (Hexagon column head screw)	M3×30×18	2	O型密封圈 (Sealing ring)	Ø6×Ø1.5 3
68012	内六角沉头螺钉 (Hex socket head cap screw)	M5×16	1	O型密封圈 (Sealing ring)	Ø5×Ø1 1
111001	泵体 (Pump body)		1	O型密封圈 (Sealing ring)	Ø15×Ø1.5 2
111002	泵盖 (Pump cap)		1	油管 (Oil pipe)	Ø4×Ø2×200 2
111003	活塞固定架 (Fixing block for pistons)		1	油管 (Oil pipe)	Ø4×Ø2×600 1
111004	压瓦块 (Pressure piston)		1	活塞保护套 (Protective sleeve for piston)	Ø1 1
111005	活塞连接头 (Piston joint)		1	活塞密封圈 (Sealing washer)	Ø1 1

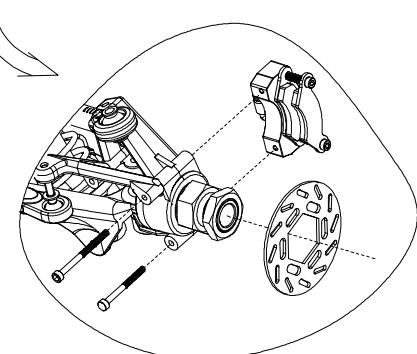


油刹、刹车碟片安装位置图:
(Oil brake, brake disk assembly drawing)



此处拆除66035
demolish66035

图一



图二

液压油注入应注意事项

Attentions

1> 确定所有接头和油管连接可靠，螺丝紧固，无漏装零件。

Make sure all the connectors and the oil pipe are connected exactly, screws are fixed well too, don't miss any parts or accessories.

2> 在注入液压油前，确认 7 向外拉到最大行程

Draw part "7" outside and confirm the the max stroke before inject of hydraulic oil.

3> 拆除螺丝 5 和螺丝 6，其他连接，及螺丝均要连接可靠。

Remove screw "5" and "6", make sure other connectors and screws are all connect well.

4> 用注射器 8 吸满液压油，从螺丝孔 6 处注入，压入泵腔，一直到油从螺丝孔 5 流出，旋入螺丝 5

Make the injector "8" full of the hydraulic oil and inject oil from screw "6", pressed into the pump chamber till the oil flow out from screw hole "5", then tighten the screw "5".

5> 拆除螺丝 1，注入液压油，一直到油从螺丝孔 1 流出，并确认输油管内无任何气泡，旋紧螺丝 1

Remove screw "1", inject oil till the oil flow out from screw hole "1", and make assume there are no any bubbles exist in the oil pipe, then tighten the screw "1".

6> 拆除螺丝 4，注入液压油，一直到油从螺丝孔 4 流出，并确认输油管内无任何气泡，旋紧螺丝 4

Remove screw "4", inject oil till the oil flow out from screw hole "4", and make assume there are no any bubbles exist in the oil pipe, then tighten the screw "4".

7> 推拉活塞 7，使液压油里的气泡从螺丝孔 6 里释放出来

Push and draw valve "7", release the bubbles of the oil out of screw hole "6".

8> 旋紧螺丝 6

Tighten the screw "6".

9> 如果输油管内还有空气，请重复 2 到 8 的步足

If there still have bubbles left in the oil pipe, please retry steps 2 to 8 again.

10> 储油室油装到储油室体积的 80% 即可

Just inject oil reach 80% of the volume of the oil tank.